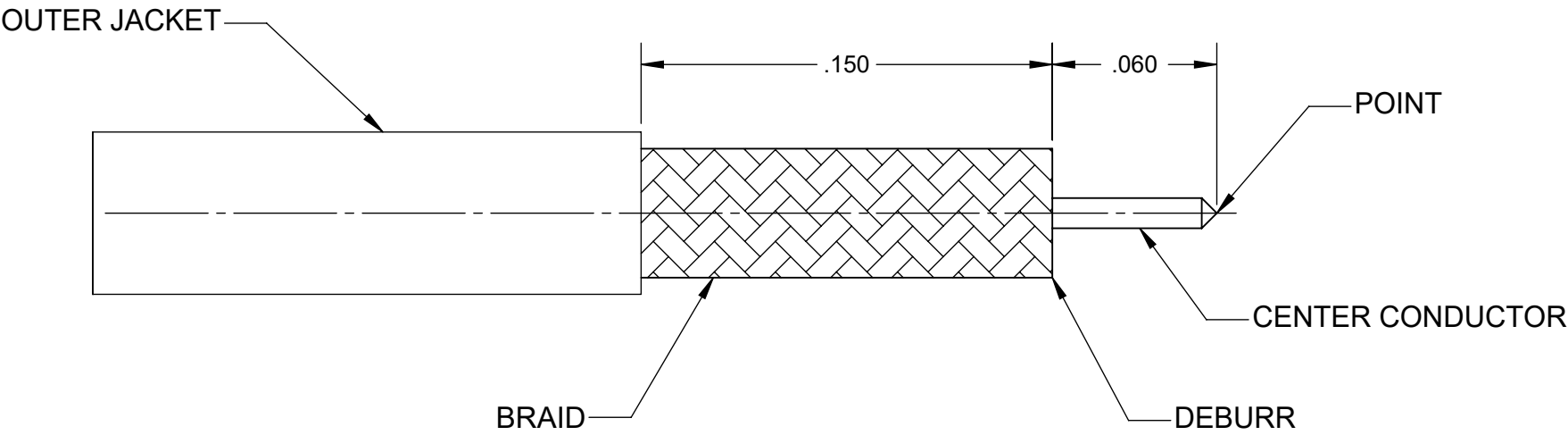
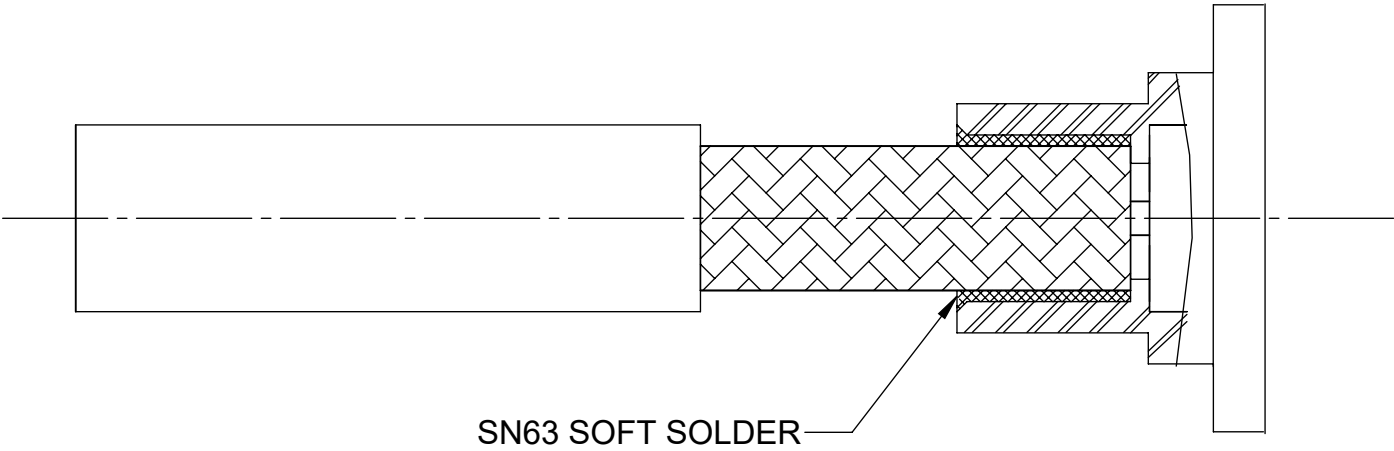


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
D	DCN 57417	07/25	SEE PDM



STEP 1.
TRIM CABLE TO DIMENSIONS SHOWN.
BE CAREFUL NOT TO NICK CENTER CONDUCTOR.



STEP 2.
INSERT TRIMMED CABLE INTO REAR PORTION OF
THE CONNECTOR ASSEMBLY. HOLDING SECURELY,
SOFT SOLDER CABLE TO CONNECTOR USING SN63
SOFT SOLDER.

MATERIAL: PER BOM		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1^{\circ}0'$ 	
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