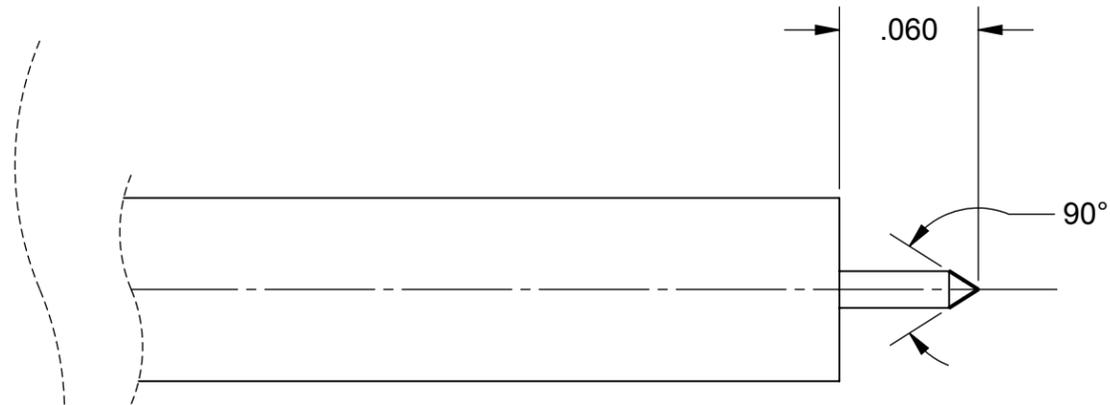
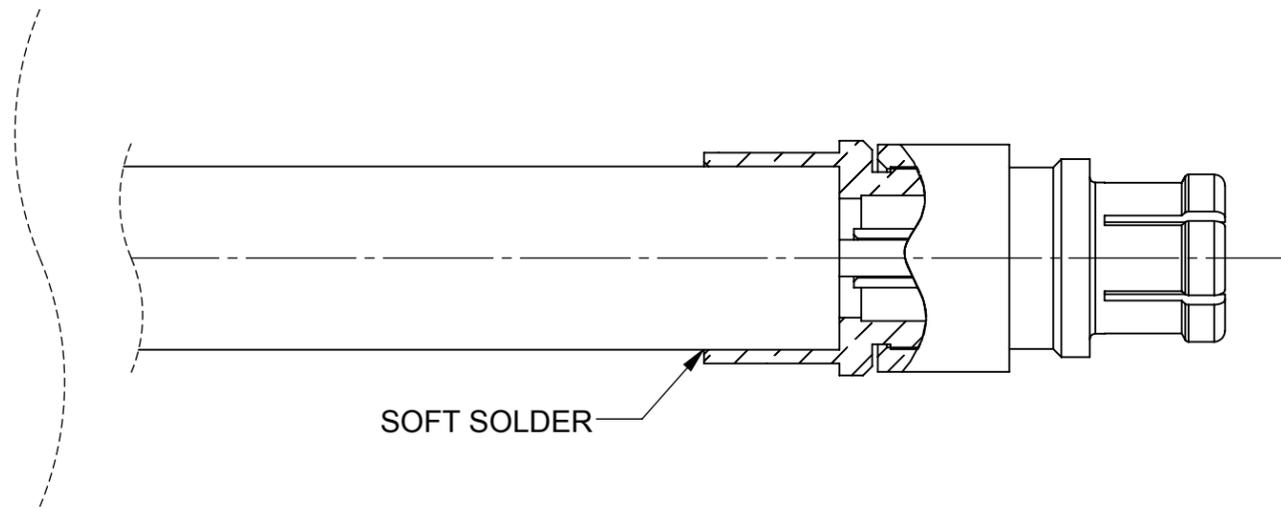


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 37439	06/12	STW



STEP 1.
 PLACE NUT OVER THE CABLE (NOT SHOWN). TRIM CABLE TO DIMENSIONS SHOWN. BE CAREFUL NOT TO NICK CENTER CONDUCTOR.



STEP 2.
 INSERT TRIMMED CABLE INTO REAR PORTION OF THE CONNECTOR ASSEMBLY. HOLDING SECURELY, SOFT SOLDER CABLE TO CONNECTOR BODY.

MATERIAL:	N/A	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1^{\circ}0'$ X°X' $\pm 15'$ DECIMAL: X $\pm .030$.XX $\pm .010$.XXX $\pm .005$	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409
FINISH:	N/A			
SURFACE AREA:	N/A			
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.		INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	DRAWN: ELA 06/28/12 CHECKED: STW 06/28/12 APPROVED: STW 06/28/12 E.M. SIMULATION: N/A	TITLE: CABLE ASSEMBLY INSTRUCTIONS SIZE: B CAGE CODE: 95077 DWG. NO.: 300-32-028
3221-40037	USED ON:	THIRD ANGLE PROJECTION 	SCALE: 10:1	SHEET 1 OF 1