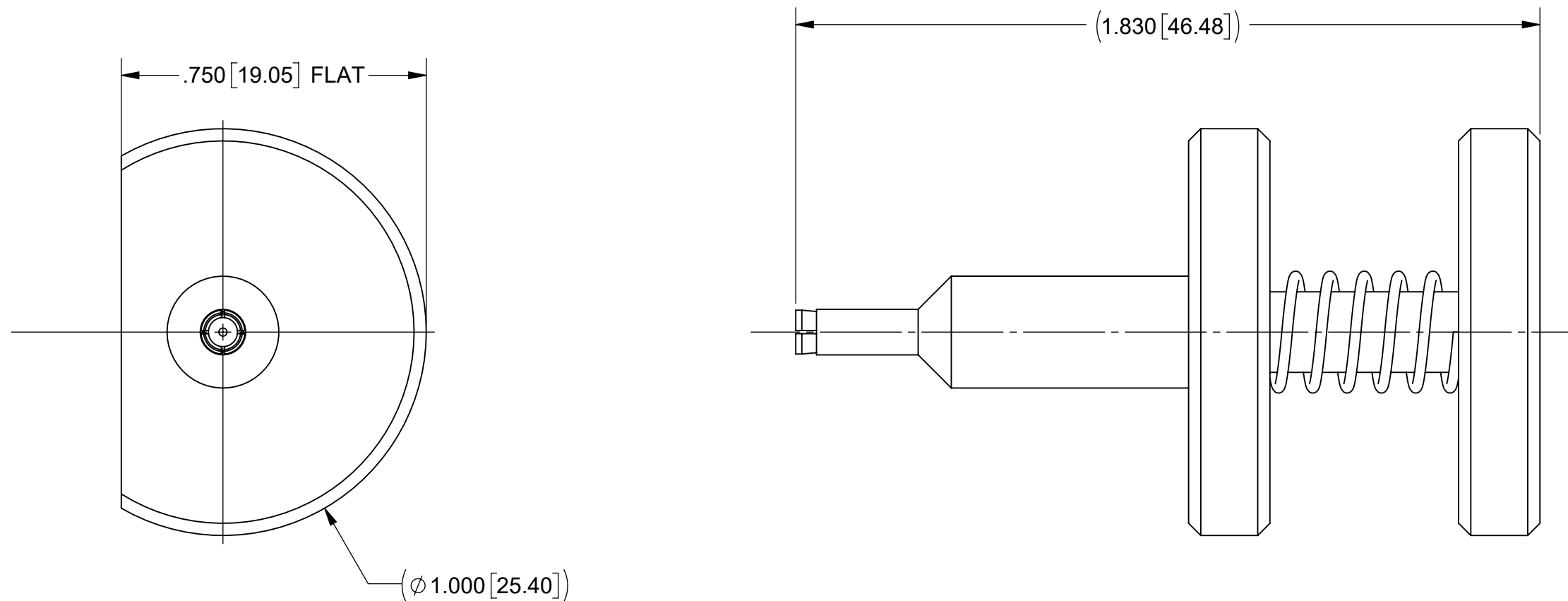


PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	DCN 38042	03/11	SEE PDM
A	DCN 49127	06/19	
B	DCN 52578	05/23	



MATERIAL:

TUBE & SHAFT: STAINLESS STEEL PER AMS-5640,
ALLOY UNS S30300, TYPE 1;
OR ASTM A582 TYPE 303, COND. A


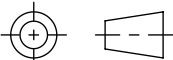
COLLET: BERYLLIUM COPPER PER ASTM B196,
ALLOY No. UNS C17300, TD04

COMPRESSION
SPRING: MUSIC WIRE

FINISH:

TUBE & SHAFT: PASSIVATED PER AMS-2700

COLLET: NICKEL PER AMS-QQ-N-290, CLASS 1,
GRADE G

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1'0''$ X'X' $\pm 15''$	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA: 'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	 www.svmicrowave.com TITLE: SMPM BULLET REMOVAL TOOL
FINISH: SEE NOTES	DECIMAL: X $\pm .030$.XX $\pm .010$.XXX $\pm .005$	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
SURFACE AREA: N/A	THIRD ANGLE PROJECTION 	DRAWN: FED 03/01/11 CHECKED: SEE PDM APPROVED: SEE PDM	SIZE DWG. NO. 500-32-007 SCALE: 3:1 SHEET 1 OF 1
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